

Sales: Houston, Texas
 Ph: 936-321-7992
 Fax: 936-321-7993

PMC-Lone Star
 38383 Willoughby Pkwy.
 Willoughby OH 44094

Lab: Ohio
 Ph: 440-953-3300
 Fax: 440-953-3301

CALIBRATION PRICE LIST

ITEMS MARKED WITH AN * INDICATES CALIBRATION IS WITHIN THE SCOPE OF CURRENT A2LA ACCREDITATION

THREADED API	STANDOFF MOST POPULAR	SIZE	LONG FORM**
SPEC 5 LINE PIPE*	\$95 ea \$150 ea \$190 set	1/8" – 4" working 5" – 12" working 1/8" – 12" masters	\$180 ea \$290 ea \$560 set
TUBING (UPTBG & TBG)*	\$125 ea \$190 set	Working (1.0500" – 4 1/2") Masters (1.0500" – 4 1/2")	\$220 ea \$380 set
8 ROUND CASING API SPEC 5B*	\$170 ea \$210 ea \$610 ea \$310 set \$390 set \$1210 set	4 1/2" – 8 5/8" working 9 5/8" – 13 3/8" working 16" – 20" working 4 1/2" – 8 5/8" masters 9 5/8" – 13 3/8" masters 16" – 20" masters	\$340 ea \$420 ea \$760 ea \$590 set \$750 set \$1510 set
BUTTRESS CASING*	\$170 ea \$210 ea \$310 ea \$310 set \$390 set \$1210 set	4 1/2" – 8 5/8" working 9 5/8" – 13 3/8" working 16" – 20" working 4 1/2" – 8 5/8" masters 9 5/8" – 13 3/8" masters 16" – 20" masters	\$310 ea \$390 ea \$730 ea \$590 set \$750 set \$1510 set
EXTREME LINE*	\$255 ea \$380 ea	5" – 7" working 7 5/8" – 10 3/4" working (Masters to be quoted)	\$480 ea \$680 ea
SPEC 7* I.F, REG., F.H, NC; REG ROTARY; IF; FH; XHOLE; AMMT; Note: 1 1/4" Reg- We have masters MASTER CERT IS INCLUDED WITH ALL RETURNED RECALIBRATION	\$170 ea \$170 ea \$210 ea \$210 ea \$210 ea \$1890/set \$2865/set	1" – 6 5/8" working NC26 – NC61 working 7 5/8" – 8 5/8" working NC77 working NC-70 working Masters to PMC Regional Master to NIST (includes domestic freight to/from NIST)	\$270 ea \$270 ea \$310 ea \$310 ea \$310 ea \$1890/set \$2865/set
SPEC 11 B* SUCKER ROD		P1, P2, P5, P7, B1, B2, B5, B6 working P3, P4, B3, B4 working P6, P8 working Masters ALL SIZES	\$85 ea \$105 ea \$90 ea \$760 set

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THREADED (OTHER CONNECTIONS)	STANDOFF	SIZE	LONG FORM
SL H90*	\$170 ea	2 3/8" – 3 1/2"	\$250 ea
H 90*	\$170 ea	3 1/2' – 8 5/8"	\$250 ea
PAC *	\$170 ea	2 3/8" – 3 1/2"	\$250 ea
Trenchless Drill Pipe(2 7/8" LF only)*	\$170 ea	1.6600" – 3 1/2"	\$250 ea
AOH (American Open Hole)*	\$170 ea	2 7/8" – 3 1/2"	\$250 ea
AOH (American Open Hole) *	N/A	4" – 4 1/2"(LF only)	\$250 ea
AMT (American Macaroni Tubing) *	\$170 ea	1" (LF only), 1 1/2" (LF only), 1 1/4"	\$250 ea
HEF*	\$170 ea	2 3/8"-2 7/8"	\$250 ea
MAYHEW REG, MAYHEW JR. *		2 3/8"	\$250 ea
MAYHEW FH*		2 7/8"	\$250 ea
WFJ (Wilson Flush Joint) All styles*		1 13/16" – 2 3/8"	\$250 ea
BECO*	\$300 ea	3" – 8"	\$250 ea
DI-22*	\$930 ea	5 1/4-10 1/2"	\$450 ea
DI-42*	\$1205 ea	9 3/4" & 10 1/8"	\$1,350 ea \$1,780 ea
IMPROVED BUTTRESS*	\$130 ea	2 3/8" – 3-1/2" Other Sizes	\$220 ea \$220 ea
B-THREAD(Barrel Connection) *		P31-225,P31-275,P31-375	\$250 ea
L-THREAD(Modified Line Pipe) *		3/8", 1/2",3/4"	\$250 ea
SHARP V UPTBG(Upset),TBG(Non-upset) *		1 1/2",2",2 1/2",3",3 1/2",4"	\$250 ea
CABLE TOOL*	N/A	1" X 1 1/2"X 8TPI,4 1/2"X 6" X7TPI	\$310 ea
2 TPF THREADED T-GAGES*		T1 – T20	\$250 ea
CUSTOMER SPECIALS		* Customer supplies masters, or mating standoff only.	
TAPERED THREADED *	\$170 ea	Less than 2"	\$310 ea
	\$210 ea	2" – 10"	\$390 ea
	Quoted	Over 10"	\$450 ea
TAPERED PLAIN *	\$170 ea	Less than 2"	\$264 ea
	\$210 ea	2" – 10"	\$332 ea
	Quoted	Over 10"	Quoted

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	STANDOFF	SIZE	LONG FORM
GO/NOGO RINGS(INSPECTION) * UN, UNF, UNJF, UNC, NPSM, NPSF, etc. *SOLID CARBIDE FOR ALL IND*		Rings Less than 4" Rings 4" – 8" Rings Over 8"	\$33.00 ea \$42.00 ea \$60.00 ea
GO/NO GO RINGS(INSPECTION) * ACME,S.A,BPV'S, BSPP		Rings Less than 4" Rings 4" – 8" Rings Over 8"	\$40.00 ea \$48.00 ea \$65.00 ea
GO/NO GO PLUGS(INSPECTION) * UN, UNF, UNJF, UNC, NPSM, NPSF, etc.		Work & Set Plugs Less than 4" Work Plugs & Set Plugs 4" – 8" Work Plugs & Set Plugs Over 8"	\$24.50 ea \$29.50 ea \$40.00 ea
Threaded (Non API) cont. HI/LO SET PLUGS(INSPECTION) * UN, UNF, UNJF, UNC, etc		Hi/lo Set Plugs Less than 4" Hi/lo Set Plugs 4"-8" Hi/lo Set Plugs over 8"	\$35.00 ea \$45.00 ea \$61.00 ea
GO/NO GO PLUGS(INSPECTION) * ACME, S.A, BPV'S, BSPP		Work & Set Plugs Less than 4" Work Plugs & Set Plugs 4" – 8" Work Plugs & Set Plugs Over 8"	\$35.00 ea \$44.00 ea \$60.00 ea
HI/LO SET PLUGS(INSPECTION) * ACME, S.A, etc		Hi/lo Set Plugs Less than 4" Hi/lo Set Plugs 4"-8" Hi/lo Set Plugs over 8"	\$50.00 ea \$64.00 ea \$87.00 ea
Cost to rework (ALL Sizes) Quoted upon Inspection		Cost to rework (ALL Sizes) Quoted upon Inspection	
NPT, NPTF, ANPT, Tapered Thread Plug & Ring gage*		Up to 3" 3" to 6" 8" to 12"	\$37.00 ea \$40.00 ea \$50.00 ea
Hole Location Gages NPT, NPTF, ANPT, NGT,6-STEP Plain Taper Plug & Ring gage*		All Sizes Up to 3" 3" to 6" 8" to 12"	\$75.00 ea \$37.00 ea \$40.00 ea \$50.00 ea
BSPT Gages*		All Sizes	\$75.00/ea
DIMENSIONAL API GAGES	PRICE	CYLINDRICAL PLAIN PLUGS, RINGS * (CLS Y, Z, X, XX) & MASTER DISCS *	PRICE
0.620" – 0.635" Feeler	\$35.00 end	Cylindrical Plugs .001-.010	\$24.00 ea
Indicator Calibrator	\$225.00 ea	Cylindrical Plugs Over .010-5.511	\$27.00 ea
Thread Height	\$60.00 ea	Cylindrical Plugs Over 5.511 -11"	\$33.00 ea
Thread Runout	\$50.00 ea	Cylindrical Plugs Over 11" to 24"	\$40.00/ea
Thread Taper	\$50.00 ea	Cylindrical Rings .070-2"	\$30.00 ea
MRP Indicator	\$65.00 ea	Cylindrical Rings Over 2"-5.5"	\$35.00 ea
Thread Lead	\$70.00 ea	Cylindrical Rings Over 5.5"-11"	\$40.00 ea
Thread Height & Lead Standards	\$60.00ea	Cylindrical Rings over 12" to 24"	\$65.00 ea
Thread Profile	\$30.00 ea		

Minimum Order \$50
 PRICES SUBJECT TO CHANGE WITHOUT NOTICE.

48 hour expedite = Price x 1.5

24 hour expedite = Price x 2

01/01/2020

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<p>CALIPERS</p> <p>Calipers to 12" Calipers over 12" to 18" Calipers over 18" to 24" Calipers over 24" to 48" Calipers over 48" to 60" Calipers over 60" to 80"</p> <p>MICROMETERS</p> <p>Micrometers Depth(add \$21.00 per rod) 0 to 6" Micrometers Depth (add \$22.00 per rod) over 6" to 12" Mic Stds (End Measuring Rods) over 12" to 18" Mic Stds (End Measuring Rods) over 18" to 24" Mic. Stds. (End Measuring Rods) over 24"</p> <p>Micrometer (OD & Blade) to 12" Over 12" to 24" Over 24" to 30" Over 30" to 36"</p> <p>Laser Mikes (per pin or artifact)</p>	<p>\$40.00 ea \$60.00 ea \$96.00 ea \$130.00 ea \$280.00 ea \$390.00 ea</p> <p>\$50.00 ea \$65.00 ea \$45.00 ea \$56.00 ea \$5/per in</p> <p>\$40.00 ea \$57.00 ea \$94.00 ea \$110.00 ea</p> <p>\$135.00/ea</p>	<p>PRESSURE</p> <p>Pressure Gages (add \$10 if liquid filled) to 10,000 psi Pressure Gages (add \$10 if liquid filled) to 50,000 psi Vacuum Gages</p>	<p>\$150 ea \$200 ea \$185 ea</p>
<p>TORQUE</p> <p>TORQUE (1/4", 3/8" & 1/2" drive) TORQUE (3/4", 1" drive) TORQUE (1 1/2" drive) TORQUE (2" drive)</p>	<p>\$96.00 ea \$190.00 ea \$250.00 ea \$270.00 ea</p>	<p>MIKEMASTERS *</p> <p>1.000", 8-STEPS 6.000", 6 STEPS 6.000", 12 STEPS 12.00", 12 STEPS (15.00 per step over 12")</p>	<p>\$85.00/ea \$115.00/ea \$205.00/ea \$205.00/ea</p>
<p>GAGE BLOCKS</p> <p>9 pc Set "Steel rect" (inch/metric units) (add \$12.00 for grade 1 – also called laboratory or AA grades)</p> <p>36 pc Set (inch/metric units) (add \$50.00 for grade 1 – also called laboratory or AA grades)</p>	<p>\$70.00 set \$255.00 set</p>	<p>81 pc Set (inch/metric units) (add \$95.00 for grade 1 – also called laboratory or AA grades)</p> <p>Individual (inch/metric units) .010" – 4.000" (add \$2.50 for grade 1 – also called laboratory or AA grades)</p> <p>Individual (inch/metric units) 5.000" – 20.000" (add \$15.00 for grade 1 – also called laboratory or AA grades)</p>	<p>\$495.00/ set \$20.00/ea \$70.00/ea</p>

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API CALIBRATION CERTIFICATION CRITERIA

All API inspection shall include the following: Clean, remove minor nicks, burrs & rust.
(If additional cleaning or repairs are required,
the customer will be notified of charges prior to
performing work.)

Long Form inspection shall include the following: Measured Elements

- Pitch Diameter
- Lead & Taper
- Major Diameter Plugs
- Minor Diameter Rings
- Thread Angle

Mating stand-off inspection shall include the following: Mated to certified Masters
(If adjustments/repairs are
required, customer will be
notified of charges prior to
performing work)